



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RB23007615-13
Job Sheet 182833



Part No: RB23007615-13

Job Qty: 2 ea

DAS
21
9-89

Part Name: Saw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Created By: Logan David

Due Date: 9/10/18

Type: SOLD

Description:

Note: DWG RB23007615 Rev. B IPP Rev. A 18.02.20 new issue FK Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	2 pcs	9/10/18	9/10/18	0.00	0.50	Small Fab-3		MCC
120	QC	2 pcs	9/10/18	9/10/18	0.00	0.00	QC5		SC
130	Packaging	2 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		MCC
140	QC21-SA	2 Ea	9/10/18	9/10/18	0.00	0.00	QC21		21 NOV 08 2018

Part Op 110 - 1- Cut each HAC5012BX in half each HAC5012BX makes saws for 2 kits. 2- Deburr ends if necessary.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HAC5012BX	12" Carbide Rod Saw	3 Ea (.5 ea)	90-Start up Operation	5093432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	HAC5012BX	1	23	0

Part Specifications

Specifications could not be found.



Container No: S125907



Part: RB23007615-13

Job No: 182833

Serial No/Batch: S125907

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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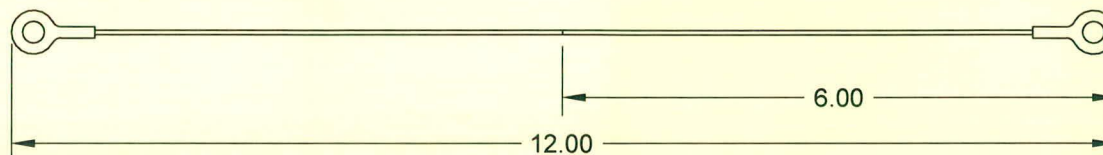
Date: 11/09/18

Plex 9/4/18 11:43 AM dart.logan.david

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-13 MOVED TO SEPARATE SHEET. CHD DIMS WAS 6.000 IS 6.00, WAS 12.000 IS 12.00.	2/3/14	DPD	RJC

TEO ATTACHED



NOTE:
CUT EACH HAC5012BX IN HALF EACH
HAC5012BX MAKES SAWS FOR 2 KITS.

-13

SAW

RED BARN MACHINE	
TITLE POWER TURBINE CLEANING KIT	
DWG NO. RB23007615-13	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED: <i>D. Wed</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ALLISON C30
SCALE 1:2	DATE 2-1-01
SHEET 3 of 7	

